



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G11532-3G

Job Sheet 191873



Part No: RBW6205G11532-3G

Job Qty: 2 pcs

Part Name: Swashplate Support Stand



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/11/19

Job Tracking No:

Due Date: 5/1/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G11532-3G Rev 5 IPP Rev A 18.01.26 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs	5/7/19	5/7/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		DP JUN 13 2019
110	Packaging 2-1 - Receive - B4B	2 pcs	5/7/19	5/7/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		DP JUN 13 2019
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S190123



Part: RBW6205G11532-3G

Job No: 191873

Serial No/Batch: S190123

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 06/13/19

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					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
115 QC 6	2 pcs	5/7/19	0.00 0.00		QC 6 - 42	
					QC 6 - 9	
					QC 6 - 68 <i>vm</i>	DAS 81 JUN 21 2019 9-89
					QC 6 - 61	DAS 68 9-89
120 Small Fab - 2 - B4B	2 pcs	5/7/19	0.00 2.00	<i>N/R</i>	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	<i>ALC</i>
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
121 Small Fab - 3 - B4B	2 pcs	5/7/19	0.00 2.00		Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	<i>N/L</i>
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
122 QC 5	2 pcs	5/7/19	0.00 0.00		QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
						DAS 40 JUN 21 2019 9-89
130 Packaging 3-1 - Stock - B4B	2 pcs	5/7/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS 28 9-89
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	

					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - FG - 53	
140 QC 21 - FG	2 pcs	5/7/19	0.00 0.00			

DAS 70 9-89
RB Floor Right
JUN 27 2019

Part Op 100 - Purchasing - Issue P/O: 042847 MANUFACTURE RBW6205G11532-3G AS PER DWG Supplier: METEC
Descriptions: Certificate of conformity is required

110 - Receive & Inspect for Damage & Mat'l Certs

115 - QC6- All purchased or subcontracted products

120 - 1-Engrave placard RB41011 using marktronic engraver as per Dart QSI 044 2-Transfer drill Dart placard RB41011 into Pelican case APP-1730-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case ***placard located on right hand side of handle*** 5-Glue placard RBW6205G11532-3G-71 to RBW6205G11532-3G-75 foam as per DWG. 7-Pack case as per DWG

121 - 1-Engrave placard RB41011 using marktronic engraver as per Dart QSI 044 2-Transfer drill Dart placard RB41011 into Pelican case APP-1730-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case ***placard located on right hand side of handle*** 5-Glue placard RBW6205G11532-3G-71 to RBW6205G11532-3G-75 foam as per DWG. 7-Pack case as per DWG.

122 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: _____

PO Details

Metec Metal Technology Inc. (mem001-vc)



PO No: PO042847

Line No: 1

Job BOM

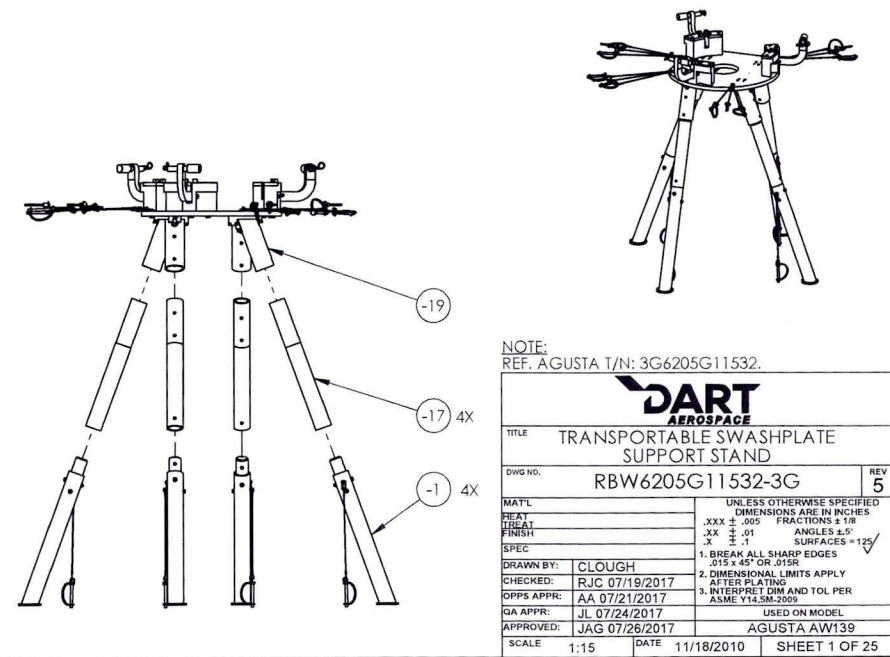
Part / Item	Component Name	Quantity	Operation	Container
RBW6205G11532-3GP	Swashplate Support Stand	2 pcs (1 ea)	100-Purchasing	5190119
APP-1730-E	Case	2 Ea (1 ea)	120-Small Fab - 2 - B4B	5171634
97524A032	Sealing Blind Rivet	8 Ea (4 ea)	121-Small Fab - 3 - B4B	5169934
RB41011	Dart Tooling Placard, Aluminum	2 Ea (1 ea)	121-Small Fab - 3 - B4B	5021040
RBW6205G11532-3G-71	Inside Placard	2 pcs (1 ea)	121-Small Fab - 3 - B4B	5165603
RBW6205G11532-3G-73	Bottom Foam use in case APP-1730-E	2 pcs (1 ea)	121-Small Fab - 3 - B4B	5171629
RBW6205G11532-3G-75	Top Lid Foam use in case APP-1730-E	2 pcs (1 ea)	121-Small Fab - 3 - B4B	5171630
RBW6205G11532-3G-77	Shelf Foam use in case APP-1730-E	2 pcs (1 ea)	121-Small Fab - 3 - B4B	5171631
RBW6205G11532-3G-79	Shelf Stiffener use in case APP-1730-E	2 pcs (1 ea)	121-Small Fab - 3 - B4B	5171632

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6205G11532-3GP	2	0	0
120-Small Fab - 2 - B4B	APP-1730-E	2	3	0
121-Small Fab - 3 - B4B	97524A032	8	233	0
	RB41011	2	388	0
	RBW6205G11532-3G-71	2	0	0
	RBW6205G11532-3G-73	2	3	0
	RBW6205G11532-3G-75	2	3	0
	RBW6205G11532-3G-77	2	3	0
	RBW6205G11532-3G-79	2	3	0
Part Specifications				
Specifications could not be found.				

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ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				X		-1	4	LOWER LEG ASSY.		(RBW6205G14831-3G)	2
			X			-3		LOWER LEG WELDMENT			3
			1			-5		LOWER LEG	6061 RND TUBE		4
			1			-7		FOOT	6061		5
				1		-9		CONNECTOR PIN	6061		6
				2	B/O	-11		SHOULDER SCREW	STEEL	M5x.8 X 50mm (MCMaster-CARR #929B1A107)	2
				2	B/O	-13		FLAT WASHER	STEEL	Ø6.4mm ID (MCMaster-CARR #91166A250)	2
				2	B/O	-15		HEX LOCKNUT	STEEL	M5x0.8 (MCMaster-CARR #94920A300)	2
				-17	4	UPPER LEG			6061 RND TUBE	(RBW6205G15151-3G)	7
			X			-19	1	TILTING STAND ASSY.		(RBW6205G14031-3G)	8
			X			-21		SOCKET MACHINED			9
			1			-21A		SOCKET WELDMENT			10
			1			-23		SOCKET	6061 RND TUBE		11
			1			-25		EAR	6061		12
			1			-27		TAB	6061		13
				4		-29		HING BLOCK	1018/1020 CR		14
				1		-31	1	PLATE	6061		15
				3		-33		STAND	6061		16
				3		-35A		PAD, LEFT	WHITE DELRIN/ACETAL		17
				3		-35B		PAD, RIGHT	WHITE DELRIN/ACETAL		18
				3		-37		ARM	6061		19
				3		-39		PIN	6061		20
				3	B/O	-41		CLEVIS PIN	STEEL	Ø3/8 X 2-1/8 (MCMaster-CARR #98306A278)	8
				3	B/O	-43		HAIRPIN COTTER PIN	STEEL	(MCMaster-CARR #9835A049)	8
				3	B/O	-45		HAIRPIN COTTER PIN	STEEL	FOR SHAFT Ø3/8-7/8 (MCMaster-CARR #9835A044)	8
				9	B/O	-47		HEX HEAD BOLT	STEEL	5/16-24 UNF X 1-3/32 (AIRCRAFT SPRUCE #ANS-10A)	8
				12	B/O	-49		FLAT HEAD MACHINE SCREW	STEEL	M5x0.8 X 16mm (MCMaster-CARR #91420A326)	8
				8	B/O	-51		DOWEL PIN	STEEL	Ø3/16 X 7/8 (MCMaster-CARR #98381A509)	8
				4	1	B/O	-53	PAN HEAD MACHINE SCREW	STEEL	M5x0.8 X 9mm (MCMaster-CARR #92005A315)	2, 8
				4	1	B/O	-57	LANYARD	304 S.S.	LOOP/LOOP W/TAB 12in. (MCMaster-CARR #303451552)	2, 8
				8	B/O	-59		LANYARD	304 S.S.	LOOP/LOOP 12in. (MCMaster-CARR #303451518)	8
				12	1	B/O	-61	SPLIT RING	STEEL	Ø.67 OD X Ø.526 ID (MCMaster-CARR #90177A215)	2, 8
				4	B/O	-63		QUICK-RELEASE PIN	S.S.	Ø3/16 X 2 (MCMaster-CARR #90985A106)	8
				8	1	B/O	-65	SAFETY PIN W/RND RETAINER SNAP	STEEL	Ø5/16 X 2-1/2 USABLE LENGTH (MCMaster-CARR #98416A130)	2, 8
				8	B/O	-67		SOCKET HEAD CAP SCREW	STEEL	M5x0.8 X 18mm (MCMaster-CARR #91290A238)	8
					B/O	-69	1	CASE W/O FOAM	PLASTIC	EXTERIOR 14-3/8 X 27-1/4 X 37-1/16 PELICAN #APP-1730-E	N/S
					B/O	-71	1	INSIDE PLACARD	PLASTIC		21
					B/O	-73	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	10 X 24.53 X 34.53 (CASE SOLUTIONS)	22
					B/O	-75	1	TOP LID FOAM	ETHAFOAM 220, BLACK	2.50 X 24.53 X 34.53 (CASE SOLUTIONS)	23
					B/O	-77	1	SHELF FOAM	ETHAFOAM 220, BLACK	2.34 X 8.12 X 16.93 (CASE SOLUTIONS)	24
					B/O	-79	1	SHELF STIFFENER	COROPLAST	.157 X 8.12 X 16.93 (CASE SOLUTIONS)	25
				4	B/O	-81		SOCKET HEAD CAP SCREW	S.S.	M5x0.8 X 45mm (MCMaster-CARR #91292A195)	8
				4	B/O	-83		HEX LOCKNUT	S.S.	M5x0.8 (MCMaster-CARR #93625A200)	8
ASSY -21A	ASSY -21	ASSY -19	ASSY -3	ASSY -1							



		REVISIONS		DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
		CHD -5 & -17 TUBE WALL FROM .035 TO .25. CHD -9 FROM Ø2 TO 1.50. CHD -43 FROM COTTER PIN TO HAIR LIP PIN. DELETED -55. CHD -57 QTY. FROM 4 TO 8. ADDED -89 & -91. ROTATED Ø.354 HOLE 90° IN -9. CHD -23 OD FROM Ø2.375. CHD LOCATION DIMS -25 & -27 CHD -21. ADDED CHAMFER -25 & -27. CHD LENGTH -25 FROM .812. CHD -29 EAR HEIGHT FROM 1.179 TO 1.181 & THREADED HOLE FROM 10-32 TO M5.08mm. CHD -31 C.B. FROM .400 TO .352 FOR THE Ø.236 HOLES. CHD -35A & -35B C.B. FROM Ø.365 TO Ø.400. CHD -37 R.304 TO R.391. (X). CORRECTED SECTION A-A & JIDE VIEWS -33 & ADDED MISSING DIMS. CHD PELICAN CASE FROM 1.650 & ALL FOAM. ALL CHANGES PER G.E. CR R.W.		3/9/2011	RJC	RW
2		ADDED -5 & -17 NOTE 1 PER R.W. CHD -5 HOLE FROM 10-32 UNF TO M5.08mm. CHD -29 HOLE FROM Ø.187 TO Ø.189. 189 PER S.E. DELETED -33 SPOT FACE Ø.502 NOTE FROM Ø.394 HOLE. ADDED MISSING LINES PER G.E.		6/29/2011	RJC	RW
3		-35A & -35B CHD .787 TO .792. R. 8.366 TO R. 8.360. CHD LIP FROM FULL TO .530 WIDE.		2/11/2013	RJC	DW
3A		UPDATED TO NEW DRAFTING STANDARD. -19 CORRECTED REF # FROM RBW6205G14032-3G TO RBW6205G14031-3G.		1/13/2014	JAG	RW
4	15-0098	-31 CORRECTED ENGRAVE NOTE WAS RBW6205G14031-3G IS RBW6205G14032-3G. CHD DIM WAS 62 B. 62 ±0.015. -33 CHD DIMS WAS 984 B. 984 ±0.1. WAS 1.476 ±0.1. WAS 6.828 B. 6.828 ±0.10. WAS 3.496 B. 3.496 ±0.10. ADDED MISSING DIM 715. -35A & -35B CHD ANGLE WAS 1°18' B. 22°.		5/11/2015	RJC	JAG
5	17-0173	ADDED OEM REF. -5 ADDED DIMS 1.502-1.507 (S.F. -9). 3.19. CHD DIM WAS 1.251 B. 25. CHD NOTE WAS ENGRAVE T/N IS ENGRAVE RBW6205G11532-3G-3. -9 CHD DIMS WAS Ø1.50 S.F. -3 B. Ø1.495-1.500 (S.F. -3). WAS 2X .125 X .45° B. 2X .13 X .45°. CHD NOTE WAS ENGRAVE T/N RBW6205G15051-2X. B. ENGRAVE P/N -17 CHD DIMS WAS 1.251 B. 25. WAS 3X .381 B. 3X Ø.381 THRU ALL. ADDED DIMS Ø1.502-1.507 (S.F. -9). 2.13. CHD NOTE WAS ENGRAVE T/N IS ENGRAVE P/N. -21 CHD DESCRIPTION WAS SOCKET WELDMENT IS SOCKET MACHINED. ADDED DIMS 13°18' 45°. 6.66. DELETED DIMS R. Ø9. .630. 2Ø2.360. CHD DIMS WAS R. Ø8 B. 2X R. Ø8. WAS 6.852 B. 6.84. WAS 5.737 B. 5.752. -21A ADDED SOCKET WELDMENT. -29 CHD MATL WAS 1018 B. 1018/1020 CR. CHD FINISH WAS CAD PLATE YELLOW. Ø6.4146 TYPE B CLASS B B. ZINC PLATE ASTM B633 TYPE I5C2. CHD NOTE WAS ENGRAVE T/N RBW6205G14251-3G B. ENGRAVE P/N -57 CHD B/O REF WAS (B.30345138) B. (B.303451552). -31 CHD DIM WAS 62.015 B. 6.251.030. CHD NOTE WAS ENGRAVE T/N RBW6205G14151-3G. ASSY. RBW6205G14035-3G B. ENGRAVE RBW6205G11532-3G. RBW6205G11532-3G-19° P/N. S/N. -33 CHD DIMS WAS 6.828 ±0.10 B. (6.828). WAS R. Ø8 B. R. Ø6. WAS 2X R.391 B. 2X R.39. REMOVED SPOTFACE ON Ø.394 HOLE. CHD NOTE WAS ENGRAVE T/N RBW6205G14452-3G. B. ENGRAVE P/N. -35A CHD MATL WAS WHITE DELRIN IS WHITE DELRIN/ACETAL. DELETED DIM 140. CHD NOTE WAS ENGRAVE RBW6205G14552-3G B. LASER ENGRAVE P/N. FILL W/ BLACK PAINT. -37 DELETED DIM .591. CHD NOTE WAS ENGRAVE T/N RBW6205G14651-3G B. ENGRAVE P/N. -39 CHD NOTE WAS ENGRAVE T/N RBW6205G10001-3G B. ENGRAVE P/N. -59 CHD B/O REF WAS (B.30345136) B. (B.303451518). -71 UPDATED PART NUMBERS AND REDESIGNED GRAPHICS. DELETED DIMS .38. .635. ARIAL 3/16. ARIAL 1/8. CHD DIMS WAS 11.25 B. 9.50. WAS 4.00 B. 3.00. CHD TOLERANCES WAS ±.005 B. ±.010. WAS ±.01 B. ±.035. -73 CHD MATL WAS Y20 BLACK IS ETHAFOAM 220 BLACK. REPLACED 4X R.69 W/ CHAMFERS. CHD TOLERANCES WAS ±.005 B. ±.010. WAS ±.01 B. ±.035. -75 CHD MATL WAS Y20 BLACK IS ETHAFOAM 220 BLACK. RESIZED CUTOFF FOR PLACARD. REPLACED 4X R.69 W/ CHAMFERS. CHD TOLERANCES WAS ±.005 B. ±.010. WAS ±.01 B. ±.035. -77 CHD MATL WAS Y20 BLACK IS ETHAFOAM 220 BLACK. CHD TOLERANCES WAS ±.005 B. ±.010. WAS ±.01 B. ±.035. -79 CHD TOLERANCES WAS ±.005 B. ±.010. WAS ±.01 B. ±.035. -83 CHD DESCRIPTION WAS HEX NUT IS HEX LOCKNUT. CHD B/O REF WAS (B.91028A658) B. (B.93625A200).		7/19/2017	DPD	JAG



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042847



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042847

PO Date: 3/11/19

Due Date: ~~5/7/19~~ 5/21/2019

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lussier, Patrick Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	191873	RBW6205G11532-3GP		X2	Swashplate Support Stand As Per Dwg RBW6205G11532-3G REV 5	Firmed	-	5/21/19 21 JUN 13 2019	2 pcs	0 pcs	2 pcs	\$8,106.00/pcs	\$16,212.00
2	191874	RBW6405G00332-3GP			Tail Rotor Pitch Control Adjustment Tool REV 5	Firmed	-	5/21/19 21 JUN 07 2019	1 pcs	0 pcs	1 pcs	\$1,500.00/pcs	\$1,500.00
3	191875	RBW6405G02131-3GP			Tail Rotor Blade Damper Attachment Bushing Removal REV D	Firmed	-	5/21/19 21	2 pcs	0 pcs	2 pcs	\$500.00/pcs	\$1,000.00
4	191876	RBW6305G26631-3G-1P			Pin REV 2	Firmed	-	5/30/2019 8 X MAY 30 2019	8 Ea	0 Ea	8 Ea	\$56.25/Ea	\$450.00
5	191877	RBW6305G26631-3G-3P			Handle rev 2	Firmed	-	5/30/2019 8 X MAY 30 2019	8 Ea	0 Ea	8 Ea	\$56.25/Ea	\$450.00
Grand Total:													\$19,612.00



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042847



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

A handwritten signature in black ink, appearing to be "ph".

Plex 3/12/19 9:41 AM dart.Lussier.Patrick



METAL TECHNOLOGY INC.

www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 25432
Shipment Date: 12-Jun-2019
Ship Via: Pick up at METEC
Order Number: 3606
Order Date: 03/13/19

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO042847
Terms: Net 60 Days

<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
1	2	2	0	0	EA	RBW6205G11532-3GP Swashplate Support Stand, drawing # RBW6205G11532-3 Rev.5	5	3606-01

RECEIVED
JUN 13 2019
DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
2	RBW6205G11532-3GP	Swashplate Support Stand	5	42847

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Theoret

Vankleek Hill, June 13, 2019

DAS
81
9-89